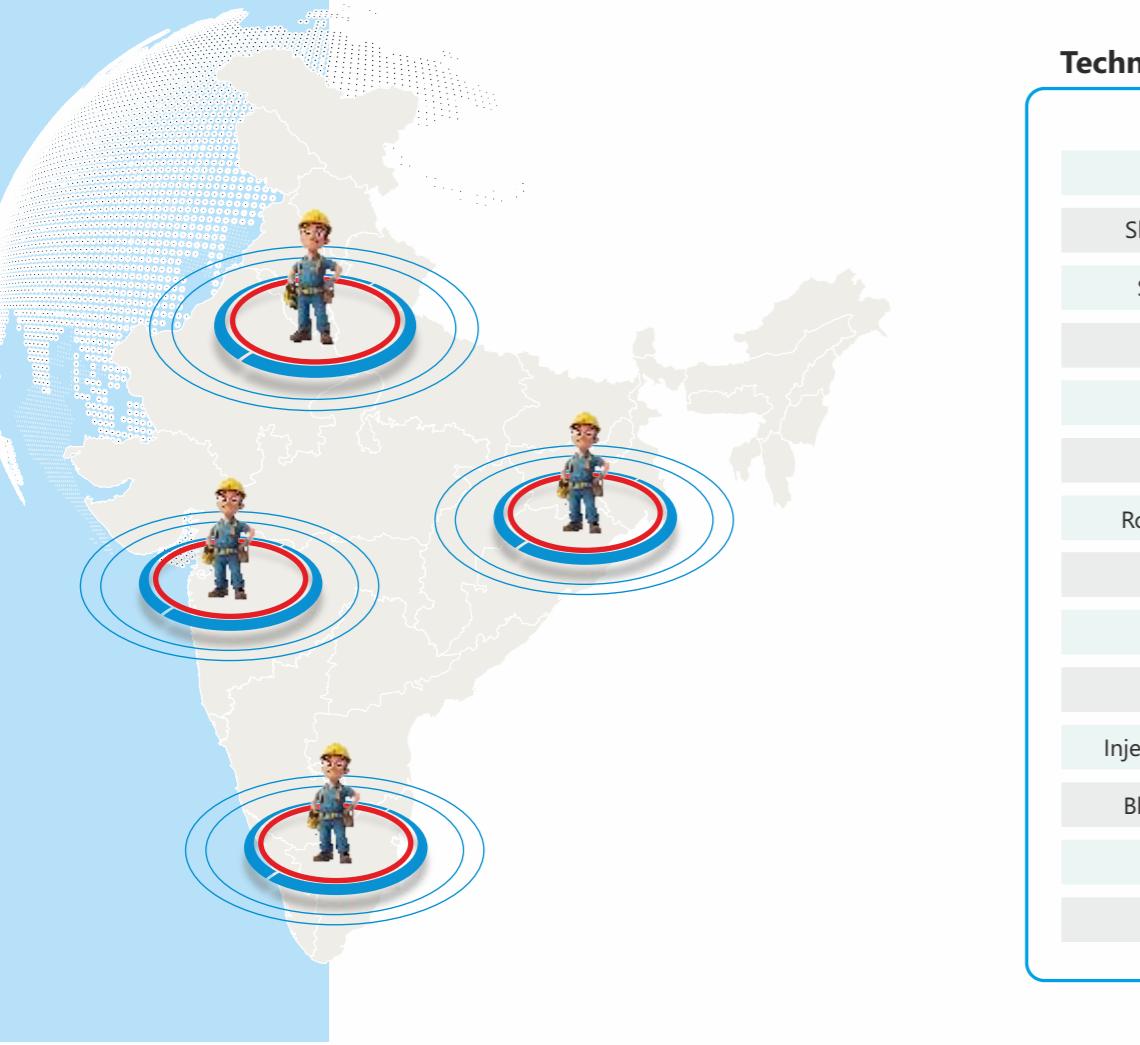
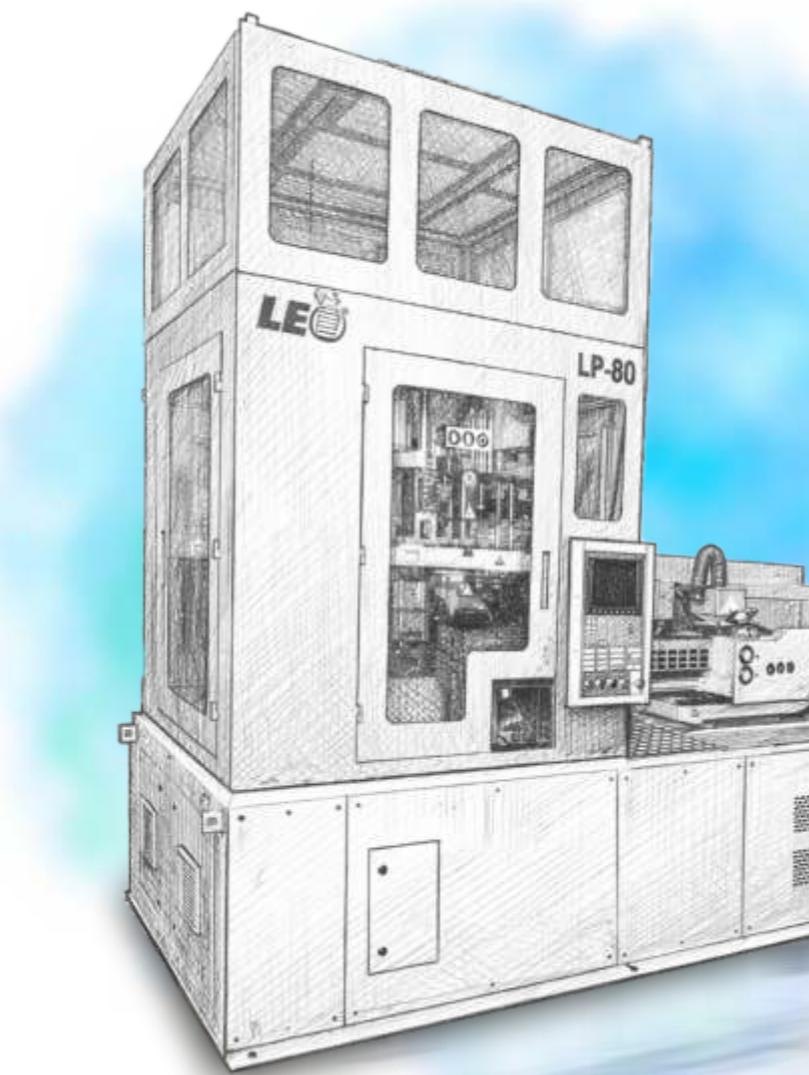


SERVICE BACKUP



Technical Specifications

LP-80 (Proposed)	
Dry Cycle time	3.8
Shot Weight In PET(gms)	160/220
Screw Diameter (mm)	45
Driving method	Servo
Driving Load(Kw)	18+22
Heater Load(Kw)	8
Rotation servo motor(Kw)	1.6
Total Connected Load	49
Machine L x W x H	4.5 x 1.5 X 3
Machine Mass (Ton)	5
Injection Clamping Force(Kn)	140
Blow Clamping Force(Kn)	115
Max. Blow Air(Mpa)	3
83 mm Neck	Possible



Four Station Injection Stretch
BLOWMOULDING
MACHINES



Sales & Service - Chennai
SP -7A, Primus Building, Cabin G-13, Ground floor,
Guindy Industrial Estate, SIDCO, Guindy,
Chennai - 600032, Tamil Nadu, India.
Call: +91 9081261114

Corporate Office: LEO Precision Pvt. Ltd.
A-Building Survey No. 127/1, Preeti Indl. Estate,
66 KVA Road, Amla, Silvassa-396230.
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Sales & Service - New Delhi
Add.- LG-5, Somdutt Chamber No-01,
Bhikaji Cama Place New Delhi-29
Near Rana Motors
Call: +91 6354914077

✉ contact@leopp.in | sales@leopp.in

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High-Performance Four Station Injection Stretch Blow Moulding Machine

Technical construction of machine

- ❖ Compatible with existing moulds of popular machine
- ❖ Servo systems ensuring smooth operations
- ❖ Rigid mechanical construction for long self life
- ❖ Robust PLC controls with flexible operations
- ❖ Easy operational system for mould loadings
- ❖ Flexible position of control panels for routine maintenance
- ❖ Combination of automation in operation



Intelligent Servo System
❖ Accurate repeatability
❖ Reduced mechanical wear
❖ Lower power consumption
❖ Smooth, vibration-free operation
This results in lower operating costs and higher machine life.

Applications



Cosmetics & Edible Oils



Hipster / Liquor Bottles



Agro Bottles



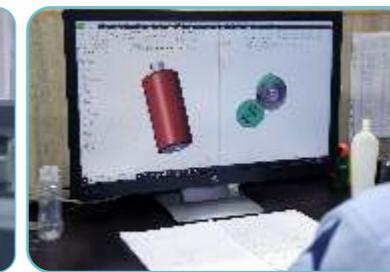
Wide Mouth Jars



With a **Mould to Machine** philosophy, **Leo Precision** delivers end-to-end packaging solutions built for accuracy, productivity, and long-term performance. From mastering PET bottle moulds to delivering complete bottle-making machines, we now offer the full journey – from mould to final bottle.

Powered by LEO Precision Mould Expertise over 15 years

Mould Matrix								
Max. Cavity Number	1	2	3	4	5	6	7	8
Max. Volume (ml)	2500	1500	1000	250	1000	300	300	300
Max. Neck Diameter (mm)	83/73	62	53	42	38	25	17	16
Max. Bottle Diameter (mm)	120	100	75	55	45	35	30	28
Max. Height (mm)	300			200	150	120	110	100
Max. Weight (gm)	130	65	40	30	25	20	18	15



From PET Mould Mastery to Bottle-Making Excellence.